

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
3.2RA	Finished Product Specification	03.08.2021	1	Reviewed and updated	Page 1 of 4

Product Name:	Northern Bloc Dairy Irish Cream Liqueur Ice Cream 6x4L
---------------	--

Specification Version N°:	1	Current Version Issue Date:	11.05.2023
Version Approved By:	James Berry	Position:	Technical Manager


<b>Supplied By</b>	Northern Bloc, 122 North Street, Leeds, LS7 1AF Tel: 0113 3206656 E Mail: hello@northern-bloc.com Website: www.northern-bloc.com
<b>Supplier Sales Contact</b>	Josh Lee Mobile: 07731 384960 E Mail:josh.lee@northern-bloc.com
<b>Supplier Technical Contact</b>	James Berry Mobile: 07825389535 E Mail: james.berry@northern-bloc.com

**Legislation & Warranty statement:**

This product has been produced in accordance with all current relevant UK legislation. The information stated is given in good faith and is based upon the product formulation and the data provided by our raw material suppliers. All reasonable precautions that could be expected of a responsible manufacturer have been taken, however no absolute guarantees can be given that trace / carry over residues will be totally absent.

**Confidentiality:**

This specification and the information contained within it remains the property of Northern Bloc and must not be disclosed to any third party without prior written permission

<b>Signed on behalf of Northern Bloc</b>		<b>Date: 11.05.2023</b>
--	---	-------------------------

Product Title	Dairy Irish Cream Liqueur Ice Cream
Marketing descriptor	
Legal Descriptor	
Ingredient Declaration and allergy advice	Partially reconstituted skimmed <b>milk</b> , glucose syrup, double cream ( <b>milk</b> )(11%), sugar, Irish cream liqueur (6%)(contains cream ( <b>milk</b> )), emulsifier (mono- and diglycerides of fatty acids), stabilisers (guar gum, carob gum, sodium alginate), caramelised sugar syrup, natural flavouring.  Allergy advice: for allergens see ingredients in <b>bold</b> . 1.02% ABV

Product Title	
Marketing descriptor	
Legal Descriptor	
Ingredient Declaration and allergy advice	

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
3.2RA	Finished Product Specification	03.08.2021	1	Reviewed and updated	Page 2 of 4

Product Name: Northern Bloc Dairy Irish Cream Liqueur Ice Cream 6x4L

Specification Version N°:	1	Current Version Issue Date:	11.05.2023
Version Approved By:	James Berry	Position:	Technical Manager

Nutritional	Typical Values	per 100g	per 100ml
	Energy (kJ)	719	416
	Energy (kcal)	171	99
	Fat (g)	6.7	3.9
	of which Saturates (g)	4.7	2.7
	Carbohydrate (g)	25.2	14.6
	of which sugars (g)	17.2	9.9
	Fibre (g)	0.0	0.0
	Protein (g)	2.5	1.5
	Salt (g)	0.08	0.05

Nutritional	Typical Values	per 100g	per 100ml
	Energy (kJ)		
	Energy (kcal)		
	Fat (g)		
	of which Saturates (g)		
	Carbohydrate (g)		
	of which sugars (g)		
	Fibre (g)		
	Protein (g)		
	Salt (g)		

<b>Recycling Information</b>	Tub and Lid recyclable	
<b>Claims or Warnings</b>	Suitable for Vegetarians Gluten Free No artificial colours, flavours or preservatives	
<b>Shelf Life</b>	Total Shelf Life BBE 18 months e.g. BBE 08/2022	Minimum Shelf Life on Delivery Month of Production + 6 months
<b>Storage Instructions</b>	Store at -18°C Do not re-freeze once defrosted.	

Microbiological Standards	Target cfu/g	Maximum cfu/g	Reject cfu/g
Total Viable Count (TVC) at 30°C	<1000	<10,000	>10,000
Enterobacteriaceae	<10	<100	>100
E. coli	<10	<10	>10
Staph aureus (coagulase +ve)	<20	<20	>20
Bacillus cereus	<100	<1000	>1000
Yeasts & Moulds	<100	<1000	>1000
Listeria species	<10	<100	>100
Listeria monocytogenes	Absent in 25g	Absent in 25g	Present in 25g
Salmonella spp.	Absent in 25g	Absent in 25g	Present in 25g

Testing frequency is monthly

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
3.2RA	Finished Product Specification	03.08.2021	1	Reviewed and updated	Page 3 of 4

Product Name:	Northern Bloc Dairy Irish Cream Liqueur Ice Cream 6x4L
---------------	--

Specification Version N°:	1	Current Version Issue Date:	11.05.2023
Version Approved By:	James Berry	Position:	Technical Manager

Dietary Requirements	YES	NO	Details	
Suitable for Ova-Lacto Vegetarians	x			
Suitable for Vegans		x	Contains MILK	
Suitable for Wheat free diet (Coeliacs)	x			
Suitable for Lactose intolerant		x		
Suitable for Diabetics		X		
Suitable for Halal		X	Not certified	
Suitable for Kosher		X	Not certified	
Food Intolerance Data	YES	NO	May Contain	
Free from Cereals containing Gluten (i.e. wheat, rye, barley, oats, spelt, kamut) & Products thereof	x			made in a facility that handles Gluten
Free from Soybeans / Soybean Products	x			made in a facility that handles Soya
Free from Fish / Fish Products	x			
Free from Crustaceans / Crustacean Products	x			
Free from Egg / Egg Products / Albumen	x			
Free from Milk / Milk Products		x		Contains milk
Free from Mustard / Mustard Products	x			
Free from Celery / Celery Products	x			
Free from Peanuts / Peanut Products	x			made in a facility that handles peanuts
Free from the following nuts: Almond, Hazelnut, Walnut, Cashew, Pecan, Brazil, Pistachio, Macadamia & Queensland nuts / & products thereof	x			made in a facility that handles nuts
Free from Sesame Seeds / Sesame Seed Products	x			
Free from Sulphur Dioxide & Sulphites at concentrations > 10ppm	x			
Free from Lupin and Lupin Products	x			
Free from Molluscs and Mollusc Products	x			
General labelling data	YES	NO		
Free from MSG	x			
Free from Genetically Modified Ingredients Foods	x			
Free from BEEF / Beef Products	x			
Free from LAMB /Lamb Products	x			
Free from PORK / Pork Products	x			
Free from POULTRY / Poultry Products	x			

Document Reference	Document Title	Version Date	Issue Number	Reason for Amendment	Page
3.2RA	Finished Product Specification	03.08.2021	1	Reviewed and updated	Page 4 of 4

Product Name:	Northern Bloc Dairy Irish Cream Liqueur Ice Cream 6x4L
---------------	--

Specification Version N°:	1	Current Version Issue Date:	11.05.2023
Version Approved By:	James Berry	Position:	Technical Manager

Unit Packaging						
Size	Code	Packaging		Target Net Unit Weight (g)	Target Gross Unit Weight (g)	Barcode
		Tubs	Lids			
4L	IC1/40/6P	PP	PP	2200	2319	5060444912203

Outer Packaging						
Case Size	Barcode	Case Dimensions mm			Target Net Case Weight (g)	Target Gross Case Weight (g)
		h	w	d		
6x4L	15060444912200	299	233	493	13200	14304