		Product	Version 15.13	Reason For Issue: Changed Costing	Affected		Product Code	PSY104	Specification status	Leathams Approved	
	Leathams	7.3-REC-	Information :	10131011 13113	sheet format	Departments :		Product Name	Filo Pastry Sheets Frozen x 400g	Revision number	0
	Instantins in food 3A-	3A-F	Ingredients	Date Of Issue: 06	Owned & Authorised by	Technical all	Printed	Supplier Code	105155	Issue Date	29/11/2017
			ingreaterits	06-16	A. Harrison	categories		Supplier product code		Reason for change	New format spec

Ingredient (IF VEGETAL ORIGIN, specify plant variety)	g	%	Manufacturing site	Compound ingredients (IF VEGETAL ORIGIN, specify plant variety)	Country Of Origin	Declare ingredient	'State' e.g liquid / powder / paste	Maximum life (pre & post preparation if applicable)	Storage temperature OC (pre & post preparation if applicable)	рН	Aw	Maximum Moisture (%)		Core heat process time & temperature	Filling conditions e.g cold filled, hot filled	Maximum cooling time to 5°C	Microbiological positive release	Washing controls (dwell time & free chlorine)	'Other' e.g alcohol content (%)/ residual nitrite/ lactic acid	Status of manufacturing area
Filo Pastry	400	100	St James	No	UK	n/a	Solid	18 months	Frozen	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	Low Risk
Wheat Flour	270.8	67.7	Confidential	No	UK	Yes	Powder	24 months	Ambient	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	Low Risk
Water	115.2	28.8	Local Water	No	UK	Yes	Liquid	n/a	Ambient	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	Low Risk
Maize starch	Traces	Traces	Cargill	No	UK	Yes	Powder	24 months	Ambient	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	Low Risk
Sunflower oil	11.2	2.8	Confidential	No	UK	Yes	Liquid	18 months	Ambient	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	Low Risk
Salt	2.8	0.7	Confidential	No	UK	Yes	Powder	4 years	Ambient	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	Low Risk

INGREDIENT DECLARATION (as it appears on packaging)

Wheat flour, water, sunflower oil, salt

Final product HARA number if applicable	NO
Is your product seasonal? If Yes please specify month/s of	
production?	N/A

			GENETIC MODIFICATIO	N			
	If the ma	terial is or consists of any of the	following materials the	n please complete	the associated question	5	
Ascorbic Acid (and Ascorbates)	Maize Protein	Maize Meal	Waxy Maize*	Soya Milk	Maltose	Sodium Citrate	
Dextrose, Fructose	Modified Maize Starch	Polyols	Glycerides	Soya Lecithin	Monosodium Glutamate	Soy Sauce	
Maize Germ	Maize Gluten	corn syrup	Soya Isoflavones	Soya Grits	Sorbitol	Soya Curds	
Masa Flour	Citric acid (and citrates)	Maize fibre	Soya Protein Isolate/Conce ntrates	Soya oil	Mannitol	Soya Proteins	
Maize Flakes	Glycerides	Maize Starch	Hydrolysed Vegetable protein	Soya Meal	Canola / Rape (Canada, USA)	Glucose	*not commercially available in GM form but will still be subject to assessment due to possible cross
Caramel & caramel colours (derived from glucose syrup)	Maize Grits	Sweetcorn	Soya Curd, Tofu, Bean Curd	Textured soya protein	Potato (Canada)	Modified Maize Starch	contamination.
Glucose Syrup (corn syrup)	Polenta	Corn Syrup solids	Soya Flakes	Xantum Gum	Squash (Canada)	Sodium + Trisodium Ascorbate	
Maize Gluten	Corn oil (Maize oil)	Maize Flour	Soya flour	Aspartame	Sugar Beet (Canada)		
Modified Maize Starch	Maize Bran	Maltodextrins	Soya Beans	Dextrins	Soya Fibre		

Question	Y/N	Details
Are any of the above materials present – If yes please specify	Yes	Maize starch
Is the material and supplier listed on the Valid IT database? (hosted by lawlabs) if yes, please state web site status and date of check on website.	Yes	

			Version 15.13	Reason For Issue: Changed Costing	Affected		Product Code	PSY104	Specification status	Leathams Approved
Leathams	7.3-REC-3A-F	Product Information:	Version 15.15	sheet format	Departments:	Uncontrolled	Product Name	Filo Pastry Sheets Frozen	Revision number	0
innovators in food	7.3-REC-3A-F	TACCP	Date Of Issue: 06-06-16	Owned & Authorised by	Technical all	If Printed	Supplier Code	105155	Issue Date	29/11/2017
				A. Harrison	categories		Supplier product code		Reason for change	New format spec
There are a share of A factor and b 1100 c							-			Validation

Threats and Vulnerability

Finished Product

Ingredient/Component	Country Of Origin	Is The Supplier Risk Assessed And Approved (GMP / HACCP / Quality etc.)	What measures are in place to reduce the risk of adulteration, substitution, contamination etc?	Is this product vulnerable to significant price or availability fluctuation (for example, seasonal shortage or poor harvest) which might increase risk of potential food fraud?	incidents/issues/threats relating to the product?	Do you carry out testing for food fraud o weakness in supply chain and product? If yes, please provide details below
Wheat Flour	UK, USA, Germany, Canada	Yes	Visual inspection of every single delivery; Certificates of Conformity for every single delivery; Sieving.	No	No	No
Water	UK	Yes	Microbiological tests	n/a	No	No
Maize starch	Holland, Frnce	Yes	Visual inspection of every single delivery; Agreed specifications: Cerificate of Conformity: Sieving.	No	No	No
Sunflower oil	France, Holland	Yes	Visual inspection of every single delivery; Agreed specifications/Filtering.	No	No	No
alt	UK	Yes	Visual inspection of every single delivery; Certificates of Conformity for every single delivery; Agreed specifications/ Sieving.	Νο	No	No

				INO
Packaging	Country Of Origin	Is The Supplier Risk Assessed And	What measures are in place to reduce the risk of	Is this product vulnerable to significant price or availability fluctuation (for
	Approved (GMP / HACCP / Quality etc.)		adulteration, substitution, contamination etc?	example, seasonal shortage or poor harvest) which might increase risk of
				potential food fraud?
Flow wrap film	UK	Yes	Visual inspection of every single delivery;	No
Carton	UK	Yes	Visual inspection of every single delivery;	No
Cardboard outers	UK	Yes	Visual inspection of every single delivery;	No

Historical Fraud Incidents / Issues / Threats

Ingredient	Details

Testing Carried Out For Food Fraud Or Weakness In Supply Chain And Product

Filo Pastry

Details

			Version 15 12	Changed Costing sheet	Affected	epartments : Uncontrolled Technical all if printed	Product Code		Specification status	Leathams Approved
Leathams	7.3-REC-3A-F	riouuci			Technical all		Product Name	A00g	Revision number	0
Louinding	7.3-REC-3A-F	Allergens		Owned & Authorised by			Supplier Code	105155	Issue Date	29/11/2017
			06-06-16	A. Harrison	categories		Supplier product code		Reason for change	New format spec
-										
STEP 6 Confirm the	allergen der	laration on th	ha lahal				For quidance: see at	ttached ELL-Vital		

STEP 6. Confirm the allergen declaration on the label
Following this risk assessment, confirm the allergen declaration on the labels
Contains:
Wheat (gluten)
May contain:
Pree from (if
applicable)
N/a
Other declarations (nuts are handled, etc.):

n/a

U-Vital



		Product	Version 15.13	Reason For Issue: Changed Costing			Product Code	PSY104	Specification status	Leathams Approved
Leathams	7.3-REC-3A-F		Version 15.15	sheet format	Affected Departments :	Uncontrolled if	Product Name	Filo Pastry Sheets Frozen	Revision number	0
and a second sec	7.3-REC-3A-F	An. & Nutr.	Date Of Issue: 06-06-16	Owned & Authorised by	Technical all categories	printed	Supplier Code	105155	Issue Date	29/11/2017
		An drutt.	Date Of Issue. 00-00-10	A. Harrison			Supplier product code		Reason for change	New format spec
Analytical										Validation

Please enter serving size (g/ml):	1	100	Food Products		% of RI per serving			% of RI per 100g
Nutrition Information			Per Serving	Frequency	% Reference Intake (Adults)	Label claims	Method (Calculation / Analysis)	% Reference Intake (Adults)
Energy	kj:	1226	1226		15		Analysis	15
	kcal:	289	289		14		Analysis	14
Fat		2.0	2.0		3	Low fat,	Analysis	3
of which saturates (g)	0.3		0.3		1	Low saturates,	Analysis	1
Carbohydrate (g)	frate (g) 60.3		60.3		23	Analysis		23
(of which sugars) (g)	ugars) (g) 2.6		2.6		3	Virtually sugar free,	Analysis	3
Fibre (g)			0.0					
Protein (g)	Ę	3.5	8.5		17		Analysis	17
Sodium (g)	0	.55	0.55				Analysis	
Equivalent as salt (g)	1	.38	1.38		23		Analysis	23
Moisture (g)			0.0					
Ash (g)			0.0					
Total	7	2.21	72.2				Analysis	
For nutritional information calculate	ed by analysis							
Name of the laboratory used:		ALS]				
Lab accreditation:		UKAS ISO	17025	J				

Lab accreditation: UKAS ISO 1702 Date of certificate: 12/10/2016

Label claims declaration: Virtually sugar free, Low fat, Low saturates,

Physical standards	Physical standards									
Test	Target	Reject	Method	Frequency						

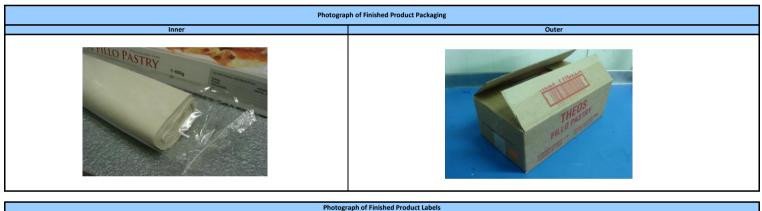
			Version 15.13	Reason For Issue: Changed Costing sheet		fected Departments : Uncontrolled if chnical all categories printed St	Product Code	PSY104	Specification status	Leathams Approved
Leathams		Product		format	Affected Departments : Technical all categories		Product Name	Filo Pastry Sheets Frozen x 400g	Revision number	0
Antexectors in face	7.3-REC-3A-F	Information : Packaging	Date Of Issue: 06-06-16	Owned & Authorised by			Supplier Code	105155	Issue Date	29/11/2017
				A. Harrison			Supplier product code		Reason for change	New format spec
Packaging & Wei	sckaging & Weight Control Validation									

	Primary/	Type of			Component Weight (g) Per Unit	Recycled	Packaging Dimensions [mm]				
Component	Secondary/ Transit	Material	Description	Colour of Packaging		Content (%)	Length	Width	Height	Diameter	* Importa use of PV0
low wrap film	Primary	polypropylene	Flow wrap film	Clear	3	100%	n/a	n/a	n/a	n/a	is not peri
Carton	Secondary	cardboard	Printed Retail carton	Red and White	38	100%	350	67	38	n/a	We requir
Cardboard outers	Secondary	Cardboard	Single wall cardboard outer case	Red print on brown outer	155	100%	360	200	150	n/a	improvem that is the
Pallet	Tertiary										1
Logos and envir	onmental claims:				n	/a					

Total Weight Primary Packaging(g)	30
Total Weight Secondary Packaging (g)	380
Total Weight Transit Packaging (g)	0
Number of PRIMARY units per Case/Outer	10
Cases per transit case	1
Pallets/Transit cases per container	n/a

Net Weight of unit (g)	400		
Net Weight of Units per case in (g)	4000		
Total Weight of Packaging per Case (g)	565	Total Weight per case (kg)	4.565
Total Weight of packaging per transit case (g)	565	Total Weight per transit case Kg)	4.565
Total cases per container	#VALUE!		

Component	Primary/ Secondary/ Transit	Gauge (µm)	Grade	Supplier	Packaging supplier accreditation	Country	Tamper evidence details	Type of sealing	Colour of sealing	Is this component suitable for recycling?
Flow wrap film	Primary	30		Soratrec	BRC	UK	Broken seal	Heat seal	Clear	Yes
Carton	Secondary			Okhan Printers	BRC	UK	n/a	Tuck-in-flap	Clear	Yes
Cardboard outers	Secondary			Connect Packaging	BRC	υк	Broken/cut seal	Tape sealed	Clear tape	Yes



Photogra	Photograph of Finished Product Labels							
Inner	Outer							
<image/>	Stames (FOODS) LTD. BUDHDON N17 BOU PHONE: 020 8808 3000 FAX: 020 8808 3355 D 5 0 17 5 2 2 0 0 0 0 2 4							

	WEIGHT CONTROL										
	Minin			Average Weight	Catch	On pack copy	Is E mark required?				
Weight Control	Net	Drained	Net	TNE	T1	T2	Drained				
System	400 g	N/A	400g	1%	#VALUE!	#VALUE!	N/A	N/A	N/A	NO	

				Reason For Issue:	sting sheet hat Affected Departments :	Uncontrolled if printed	Product Code	PSY104	Specification status	Leathams Approved
Leathams	7.3-REC-3A-	Product Information	Version 15.13	Changed Costing sheet format			Product Name	Filo Pastry Sheets Frozen x 400g	Revision number	0
Leathams	F	: Micro.	Data Of Jacuar Of	e Of Issue: 06- Owned & Authorised by	Technical all categories		Supplier Code	105155	Issue Date	29/11/2017
		Standards	06-16				Supplier product		Reason for change	
		00-10	A. Harrison			code			New format spec	
Microbiological Standards	Ticrobiological Standards									

Choose the product category (drop down):

Chilled/Frozen RTE and RTRH (non or partially heat treated)

Definitions RTE: Ready to Eat

RTC: Ready to Cook (should be equivalent to ≥ 72oC or more), includes "wash before use" RTRH: Ready to Re-heat

			KIKH. Reduy to Re-field		
Test	Application	Target	Reject	Method	Frequency
TVC cfu/g	n/a	<10000	> 10 000	ESGM-M300	Once a year
Coliforms cfu/g	n/a	<10	> 1000	ESGM-M302	Once a year
E. coli cfu/g	if contains pre-cut fruits/vegetables or unpasteurised fruit or vegetable juices	<10	> 100	ESGM/304	Once a year
Bacillus Cereus cfu/g	if contains cooked cereals e.g. rice, pasta	100	> 10000	ESGM-M307	Once a year
Coagulase positive staphylococci cfu/g	if contains only cheeses from unpasteurised milk	<20	> 1000	ESGM-M319	Once a year
Yeasts	if pH<4.5	<100	> 10000	ESGM-M308	Once a year
Moulds		<10	> 1000	ESGM-M308	Once a year

Laboratory used	ALS		
Laboratory accreditation	ISO 17025		
Shelf life validation data obtained and approved?	Yes		
Is the product positively released on microbiological testing?	NO		

	7.3-REC-3A- F	C-3A- Information:	Version 15.13	Reason For Issue:	-	Uncontrolled if printed	Product Code	PSY104	Specification status	Leathams Approved
Leathams							Product Name	Filo Pastry Sheets Frozen x 400g	Revision number	0
Including a set			Date Of Issue:	Owned & Authorised by	Technical all		Supplier Code	105155	Issue Date	29/11/2017
			Claims 06-06-16	Authorised by A. Harrison	categories		Supplier product code		Reason for change	New format spec

Pack Traceability

Durability date type:	Best Before
Durability date format:	dd/mm/yyyy
Location of durabilty date:	oposite to the bar code; same side
Pack coding used:	Batch Code
Lot / batch code format:	year/month/date
Inner barcode number:	5017522000017
Barcode type:	EAN-13
Outer barcode number:	05017522000024
Barcode type:	EAN-13
Shelf life (From Manufacture):	18 MONTHS
Usage Instructions	Patry must reach ambient temperature prior use.
Storage instructions:	Frozen (-18C)
Cooking instructions if applicable:	Pasing dependent
If delivered chilled or ambient, is product suitable for freezing?	Recipe dependent Yes
Instructions for defrosting: temp / time:	To defrots leave the product for 24 hours in the fridge
Shelf life after defrost:	
Shelf life once opened:	7 days 5 days chilled if kept wraped
shen me once openeu.	5 days chined if kept wraped
Country of origin:	UK
Health Mark:	n/a
Health Mark Shape:	n/a

			Version 15.13	Reason For Issue: Changed Costing sheet format	Affected Departments : Technical all categories
Leathams	7.3-REC-3A-F	Product Information: QAS	Date Of Issue: 06-06-16	Owned & Authorised by A. Harrison	Uncontrolled if printed
Product Code	PSY104	Specification status	Leathams Approved	QAS Check Date	Validation
	P31104	specification status	Leathanis Approved	QAS CIECK Date	
Product Name	Filo Pastry Sheets Frozen x 400g	Revision number	0	QAS Check Completed by	
Supplier Code	105155	Issue Date	29/11/2017	Expiry Date of Batch(es) checked	
Supplier product code		Reason for change	New format spec	Batch(es) checked	
Quality Attribute Sheet					
Seneral Information					
Product Code Product Name		PSY104 Filo Pastry Sheets Frozen x 400g		-	
abel of unit (paste in	FILLO PA	STRY STRY STRY FILLO PASTRY	the second se		
abel (ScmxScm)					
	Red	Amber	Green		
Shelf life				<u> </u>	
Minimum Shelf life into					
Leathams (state whether days, months, years)	Other than12 months	N/A	12 months		
Vehicle temperature (*C)	Other thanCollection	N/A	Collection	-1	
Product temperature (°C)	Other thanCollection	N/A N/A	Frozen	-1	
Packaging type – primary	Other thanFlow wrap	N/A N/A	Flow wrap	-1	
Packaging type – primary Packaging type – Secondar	Other thanFridw wrap	N/A	Carton		
Pallet type	Other thanCardboard outers	N/A	Cardboard outers	-	
Micro (CFU/g)	June				
TVC cfu/g	> 10 000	N/A	<10000		
Coliforms cfu/g	> 1000	N/A	<10	7	
E. coli cfu/g	> 100	N/A	<10	-	
E. coli cfu/g Listeria monocytogenes	> 100 Present	N/A	Absent in 25g		
E. coli cfu/g Listeria monocytogenes Listeria spp	> 100 Present Present	N/A N/A	Absent in 25g Absent in 25g		
E. coli cfu/g Listeria monocvtozenes Listeria spp Salmonella spp	> 100 Present Present Present	N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g		
. coli cfu/g .isteria monocvtozenes .isteria spp ialmonella spp Bacillus Cereus cfu/g	> 100 Present Present Present > 10000	N/A N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g 100		
. coli cfu/g isteria monocvtogenes isteria spp ialmonella sop aacilus Cereus cfu/g Coagulase positive	> 100 Present Present Present	N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g		
. coli cfu/g isteria monocytozenes isteria spp almonella soo iacillus Cereus cfu/g oogulase positive taphylococci cfu/g	> 100 Present Present Present > 10000 > 1000	N/A N/A N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g 100 <20		
E. coli cfu/g Listeria monocytozenes Listeria spp Salmonella sop Bacillus Cereus cfu/g Coagulase positive Litaphylococci cfu/g Feasts	> 100 Present Present > 10000 > 1000 > 1000	N/A N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g 100		
E. coli cfu/g Listeria monocytozenes Listeria spp Salmonella sop Bacillus Cereus cfu/g Coagulase positive Litaphylococci cfu/g Feasts	> 100 Present Present Present > 10000 > 1000	N/A N/A N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g 100 <20 <100		
i. coli chu/g isteria monocvtozenes isteria spp ialmonella soo Sacillus Cereus chu/g Coagulase positive taabvijococci chu/g ceasts Moulds bremical Tests Water activity	> 100 Present Present > 10000 > 1000 > 1000	N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25g Absent in 25g 100 <20 <100 <100 0.93		
i. coli chu/g isteria monocvtozenes isteria spp ialmonella soo Sacillus Cereus chu/g Coagulase positive taabvijococci chu/g ceasts Moulds bremical Tests Water activity	> 100 Present Present > 10000 > 1000 > 1000	N/A N/A N/A N/A N/A N/A N/A	Absent in 25e Absent in 25g 100 <20		
. coli dru/g isteria anoncottoeenes isteria spo animonella spo acillus Cereus cfu/g acillus Cereus cfu/g acillus canvolacoci cfu/g acitato antorico cfu/g acitato antorico cfu/g acitato antorico constanti acitato ac	> 100 Present Present Present > 1000 > 1000 > 1000 - 1000	N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25s Absent in 25s Absent in 25s 100 420 4100 4100 410 0.93 6.5		
. coli civ/g isteria nonocvtorenes isteria sop almonella sop adilus cereus clu/g coagulase positive tanhvicocci clu/e ceasts homkol Tesis Vater activity H ackaging + Declarations ter weight (Average)	> 300 Present Present Present Present > 10000 > 1000 > 1000 > 1000 > 1000 Other than 400g	N/A N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25s Absent in 25s 100 <20 <100 <10 0 93 6.6 400g		
. coli civ/g isteria nonocutocenes isteria spo almonella spo lacillus Cereus civ/g coagulase positive tabhylosoci civ/e easts nonidai Tests Vater activity H ackaging + Declarations let weight (Average) tet weight (Average)	> 200 Present Present Present > 10000 > 1000 > 1000 > 1000 Other than 400g Other than 400g	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25g Absent in 25g Absent in 25g 100 <100 <100 <10 0.93 6.6 400g 400g 400g		
. coli civ/g isteria nonocutocenes isteria spo almonella spo lacillus Cereus civ/g coagulase positive tabhylosoci civ/e easts nonidai Tests Vater activity H ackaging + Declarations let weight (Average) tet weight (Average)	> 300 Present Present Present Present Present > 10000 > 1000 > 1000 > 1000 > 1000	N/A N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25c Absent in 25c 100 <100 <100 <100 <10 0.93 6.6 400 6 400 6 400 6 400 6 400 6 400 6		
E. coli dr/g Listeria monocytorenes Listeria spo Salmonella soo Bacillus Cereus ctu/g Coagulase positive taabhytococi: ctu/g Yeasts Chemical Tests Water activity pH	> 200 Present Present Present > 10000 > 1000 > 1000 > 1000 Other than 400g Other than 400g	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25a Absent in 25a 100 420 420 420 420 420 420 420 420 420 4		
c od du/a isteria spo isteria	> \$100 Present Present Present > 1000 > 1000 > 1000 > 1000 Other than 400g Other than 400g N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25g Absent in 25g 100 420 4100 410 6.6 400 g 400 g 400 g 400 g 400 g		
c od du/a isteria spo isteria	> > 100 Present Present Present Present > 1000 > 1000 > 1000 > 1000 Other than 400g Other than 400g N/A N/A	N/A N/A N/A N/A N/A N/A N/A N/A N/A N/A	Absent in 25a Absent in 25a 100 420 420 420 420 420 420 420 420 420 4		

Leathams	7.3-REC-3A-F	Product Information: QAS	Version 15.13	Reason For Issue: Changed Costing sheet format	Affected Departments : Technical all categories
Leannains	7.5-REL-SA-F	Product Information: QAS	Date Of Issue: 06-06-16	Owned & Authorised by A. Harrison	Uncontrolled if printed
roduct Code	PSY104	Specification status	Leathams Approved	QAS Check Date	Validation
roduct Name					
upplier Code	Filo Pastry Sheets Frozen x 400g 105155	Revision number Issue Date	0 29/11/2017	QAS Check Completed by Expiry Date of Batch(es) checked	
upplier product code		Reason for change	New format spec	Batch(es) checked	
Quality Attribute Sheet					
General Information Product Code		P5Y104		+	
Product Name		Filo Pastry Sheets Frozen x 400g		1	
abel of unit (paste in abel (ScmxScm)		Sper FLUO PASTRY			
upply Chain Information	Red	Amber	Green		
ase/outer unit label	n/a	N/A			
Jnits per case ayers per pallet	Other than 10 Other than 11	N/A N/A	10 11	-	
Cases per layer Cases per pallet	Other than 165 Other than CHEP	N/A N/A	165 CHEP	+	
Pallet height (m)	Other than 1800	N/A	1800	1	
Photo of Product (product vithout any packaging)	n/a	N/A			
/isual and Organoleptic Cha Appearance	off taste like bread	N/A	Near white with maize starch	4	
	Veasty	N/A N/A	dusting between sheet	ł	
Aroma Taste	Layers unreasonably breaking, and	N/A N/A	Typical of pastry Light pastry taste , similar to light	1	
	reasonably sticking		bread	+	
Texture	Mouldy	N/A	Uniformly smooth finished with maize starch on surface.		
Other				1	
				+	
				1	

			Version 15.13	Reason For Issue:			Product Code	PSY104	Specification status	Leathams Approved
Leathans				Version 15.13 Changed Costing sheet format Affe		Uncontrolled if	Product Name		Revision number	0
	7.3-REC-3A-F	Product Information: Supply Chain			Technical all		Supplier Code	105155	Issue Date	29/11/2017
			Date Of Issue: 06-06-16	Owned & Authorised by A. Harrison	categories		Supplier product code			New format spec
Supply Chain				•					Valida	ation

	Outer Case Standards		
Standard required	Comply (Y/N)	If No, when can you comply?	If No, accepted by Leathams?
Do you use shelf ready packaging (retail products only)	Yes		
The method of clousre shall not compromise food safety by being a foreign	Yes		
body issue, nor shall it obscure any laberls including barcodes or outer case			
labels			
The outer case label shall comply with this label	Yes		
The outer case label barcode shall scan, using a calibrated verifier at Grade	Yes		
B or Above or C if direct printed on the case.			
The outer case labels shall be placed in duplicate one on the short edge and	Yes		
one on the long edge			
Weight of case - Maximum weight of a case is 15kg	4		
Case details			
Number of units per case		10	
Case Height (mm)		150	
Case Width (mm)		200	
Case Length (mm)		360	
Weight of case - Maximum weight of a case is 15kg	4.565	Weight per Transport case (kg)	4.565
Container or Pallet delivery		Pallet	
	Pallet Stds		
Standard required	Comply (Y/N)	If No, when can you comply?	If No, accepted by Leathams?
The base shall be covered with a layer of cardboard	Yes		
The pallet shall contain a pallet label stating the products on the pallet	Yes		
The pallet shall not contain mixed durability dates or if it does there shall			
be a pallet label indicating the durability dates present	Yes		
The goods shall not protrude over the edges of the pallet.	Yes		
The pallet shall be wrapped with where possible coloured shrink wrap	Yes		
The pallet corners shall be protected with pallet uprights	No		
	Pallet Details		
	Arriving from Supplier	Going to Customer	
Type of Pallet (i.e. CHEP-1000x1200mm, EURO-800x1200mm or other please			
specify)	CHEP		
Cases per layer	165		
Layers per pallet	11		
Cases per pallet	1815		
Pallet Height (mm)	1800		
	Transporter Std		
Standard required	Comply (Y/N)	If No when can you comply	Accepted by Leathams
The vehicle shall be delivered by a vehicle which is of a food grade and	Yes	, , , , , , , , , , , , , , , , , , ,	
which is clean and free from debris			
If the delivery is temperature controlled the goods can be supplied with a	Yes		
temperature printout history on demand			
Tranporters shall be audited as to their suitability	Yes		
	Transporter Details	·	•
Transport Temperature		Frozen IQF < -18°C	
Life From Production		18	Months
Lead time (order to delviery)		10	Days
Guaranteed minimum life into Leathams depot:		12	Months
% of life on delivery			
If red OR amber must be approved by the supply chain mgr @leathams			

				Reason For Issue:			Product Code	PSY104	Specification status	Leathams Approved
Leathams		7.3-REC-3A-F Product Information: Warranty Date 0		Changed Costing sheet format	Affected Departments	Uncontrolled if		Filo Pastry Sheets Frozen x 400g	Revision number	0
	7.3-REC-3A-F		Date Of Issue: 06-	Owned & Authorised by	Technical all categories	printed	Supplier Code	105155	Issue Date	29/11/2017
			06-16	Authorised by A. Harrison			Supplier product code		Reason for change	New format spec

The Specification is valid for 36 months from the date of issue. After 36 months, Leathams Ltd cannot guarantee that a customer

has the most up to date specification Signing Specifications & Delivery Method When the specification is completed and agreed by both parties, an authorised person on behalf of the supplier is to sign the specification by typing in their Name, Position and Date at the bottom of 'The Supplier Warrants' section. The supplier can also add a scanned signature, but this is not mandatory. Then the file is emailed to Leathams Ltd. The specification becomes contractually binding on the supplier once received by email. The specification will be countersigned by Leathams Ltd, then converted to PDF and a copy emailed back to the supplier for their files. For subsequent minor changes to an approved specification, once the changes have been made to the Excel file, the supplier signs the appropriate 'Specification Amendments' box by typing in their Name and Date, then emails to Leathams Ltd. Again, the specification will be countersigned by Leathams Ltd, converted to PDF and a copy emailed back to the supplier for their files. The Supplier Warrants: The supplier warrants that the Product, the Manufacturing premises and Distribution facilities will comply in every respect with the provisions of existing legislation and statutes of either the United Kingdom or EC origin, and all Regulations, Statutory Instruments, Directives, orders, decisions or any other requirements made thereunder, which relate to, or control the nature, substance, quantity, quality, fitness for purpose, packaging, packing, abelling, sale, offering for sale, use, marking, traceability, constitution, importation, exportation, transportation, possession, dealing, make-up or trad description of such goods. The supplier is responsible for informing Leathams Ltd of any proposed changes in the specification (eg. formulation, manufacturing procedures or packaging materials etc.). No changes may be made without express written agreement to this effect in the case of Merchant Gourmet/Leathams or Chefs Brigade "Leathams brands". Leathams products' specifications are confidential and should not be sent to a Third Party by the Supplier without Leathams Ltd approval. The supplier is responsible for ensuring that all products, as far as is reasonably possible, are manufactured in accordance with the specification, wh there is a deviation that they inform Leathams Ltd of this in advance of shipping the goods. The supplier warrants that any documents relating to the goods that are delivered to Leathams Ltd, a Third party Warehouse or Directly to a custome on behalf of Leathams Ltd are valid and that the information contained in the documents is correct. The product shall be manufactured at all times to the best practice reasonably available in the industry, and where this cannot be achieved this shou be highlighted to Leathams Ltd, and in this respect is responsible with keeping up to date with all regulations in force in Europe as it relates to the specific product and in general. signed on Behalf of Supplier as a declared authorised signatory. Name: Roxana Hosu Position: Technical Manager Date: 20 August 2017 Leathams Ltd Warrants: To be responsible for the content of the final artwork having received reasonable advise for the supplier. Not to share information contained in this specification with a third party other than that which is stated above as the property of leathams Ltd, without the knowledge and permission of the supplier. To advise of specific Leathams Ltd requirements in terms of the end user gned on Behalf of Leathams Ltd: Name: Alessandra Gangemi Position sition: QC Technologist - compliance Date: 29 November 2017 Amendments evision Numb Authorised By e For & On Behalf Of For & On Behalf Date Date -----Looth ht I ar